

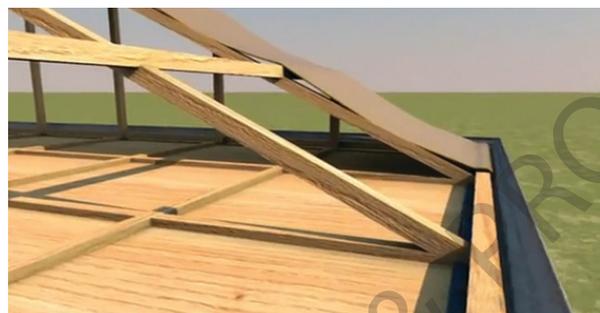


AIR-CELL®

RESIDENTIAL METAL ROOF INSTALLATION INSTRUCTIONS



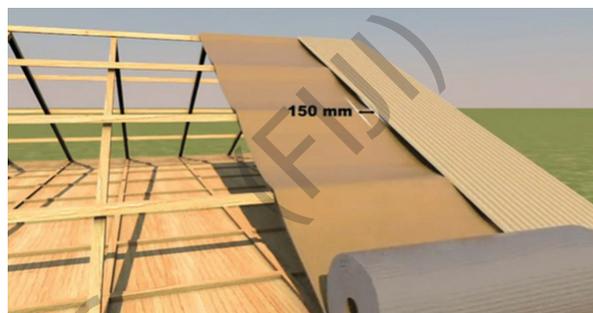
1. Roll out the Kingspan AIR-CELL® product from the ridge to gutter, over and perpendicular to the roof battens.



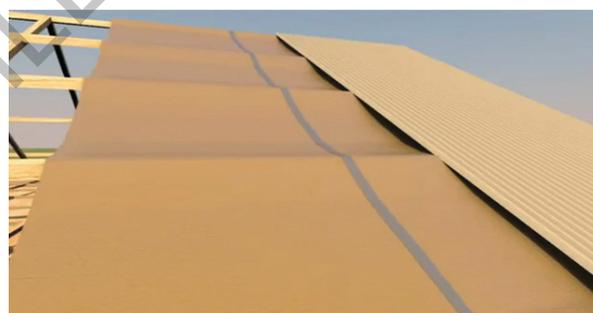
2. Ensure a 50 mm overlap into the gutter and a nominal 40 mm sag between battens is achieved.



3. Staple or tape to battens to hold in place until roofing is fixed. Fix the metal roof sheeting onto the battens as required.



4. Allow 150 mm overlap at joins (50 mm is adequate when joins are to be taped).



5. End joins should be overlapped by 600 mm if not taped.



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